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# Little-Known Facts About Our Carling Family Revealed By Peek Into Personnel Records

Figures don't lie, whatever they say, and when they refer to the 230 men and women who comprise the Carling Frankenmuth Family, they tell of a varied and loyal group of people who report here daily from 17 different communities to work together towards the common goal of making Carling an ever better place in which to work and live.

There "figures", taken from employment and personnel records, indicate that our Frankenmuth family is a healthy combination of youth and experience, and that we like our association here together, as demonstrated by our years of continuour service.

These records show that more than half of us have been with the brewery for more than five years - 117 of the 230 total - to be exact. The remaining 113 individuals with us have been here for from a few weeks to five years.

Sixty-eight members of our family have been here for more than 10 years; 25 for more than 15 years; 16 for more than 20 years, and three for more than 25 years!

Serve Many Years on Jobs

Apparently, judging from these records, brewery workers go to work early in life, and then stay with their jobs, because of the 230 men and women on the payroll, only five are 60 years of age or older.

Largest single age group is the 26 to 30 year group, which includes 42 persons. The other age groups are as follows: 18-25, 37 persons; 30-35 years, 38 persons; 36-40 years, 30 persons; 41-45 years, 28 persons; 46-50, 22 persons; 51-60, 28 persons.

Where do these individuals live? Well, almost all over, it seems.

Frankenmuth sends us 62; Birch Run, 49; Reese, 33; Saginaw, 22; Vassar, 21; Millington, nine; Clio, eight; Montrose, five; Tuscola, four; Bridgeport, four; Burt, three; Chesaning, three; Fairgrove, two; Richville, two; Caro, one; Oakley, one; and Flint, one.

Yes, we come from all over, but no one comes farther each day than Donald Quaderer, Aloysius Quaderer, and Alphonse Bishop, who commute a total of 56 miles each day to and from work.

At the opposite extreme, Bill Mayer travels the shortest distance to work each day. Bill lives less than a block away.

### Most of Us are Married

On the personal side of our lives, we find that 190 of us - or a rousing 82 per cent - are married. That leaves only 32 single men among us. On the bright side, there are only eight single girls here, thus there is a 4 to 1 ratio between the single men and single women -- and those are terrific odds, girls!

Our 190 married employees have a total of 338 children at home

Many of our married personnel are young persons with no families as yet, hence, the average family size of men and women married upwards of a few years would be substantially higher.

Largest families among all Carling Frankenmuth personnel are those of Aloysius Quaderer and Alphonse Bishop, whose 10 children have brought them years of the joys and sorrows that make family life so rewarding. Mr. Quaderer's married children have presented him with 16 grandchildren.

It's a wonderful "Carling Family" we have here -- a group all of us can be proud of!

## Plant Sparkles In a New and Colorful Dress As Painters Near Completion of Their Job

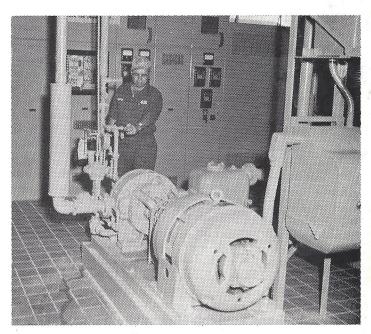
Beauty's only skin deep, but it certainly makes a difference! So it is, too, with the continuing task of keeping our plant attractive, an assignment that pays dividends to all of us by helping to maintain morale as well as by safeguarding our expensive equipment and plant structures from deterioration through neglect.

The current job of painting in the plant, which has affected almost every piece of equipment and structural form that isn't copper or stainless steel, has made our plant more attractive and it will preserve the life of our expensive facilities.

We've all noticed and commented on the new paint job, and, while the new color combination was an unexpected switch to many of us, we've got to admit that green and gray make a pleasant change. After years of exposure to gray and white, any change would be especially noticed, but by now almost all of us like it.

Fact of the matter is that these colors are identical to those used in all Carling plants, and experience has proved that they are a pleasant and soothing combination that does more than simply form a protective coating.

By the time the job is fully completed, upwards of 1350 gallons of paint will have been applied, including a special, abrasive-like paint that will go on all stairs as an anti-fall finish. And how much paint is 1350 gallons? Enough – figuring that one gallon will cover 500 square feet – to cover at least 15 acres of surface area!



MAX ERNDT, of the Engineering Department, starts an air compressor in the Engine Room, a location which shows off the new color scheme to especially good advantage.

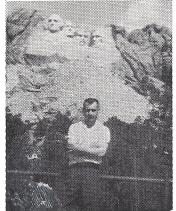
## Fishing, Swimming, Touring are Top Attractions For Vacationing Frankenmuth Families

This time of the year, vacations are a top project with most of us, and getting the most out of our vacations is sometimes an effort that requires all our energies and cunning.

Few tackle a vacation as ambitious as that enjoyed recently by Marlin Nuechterlein, Harold Frank, and Otto Frank, Jr., a durable trio who lasted out a vacation that could be undertaken only by the young - or the young at heart.

Marlin, Harold, and Otto packed 6200 miles of automobile travel into 14 days of vacation, yet took enough time out from their traveling to enjoy some of the finest vacation attractions

in the country.



WITH MT. RUSMORE as an imposing backdrop, Marlin city world famous. Nuechterlein poses here as Dakota territory.

From Frankenmuth, headed north across the Big Mac, (Mackinaw Bridge), then turned west across and through Wisconsin and Minnesota and into the Dakotas where they paused long enough to admire famed Mt. Rushmore with its likenesses of Washington, Lincoln, Jefferson, and Theodore Roosevelt carved from its rocky summit

#### Test 'One Armed Bandits'

They toured through Yellowstone Park, then stopped at Las Vegas where they experimented briefly with the "one armed bandits" that have made that

Los Angeles was their westthey traveled through the ern-most stop and a visit to Santa Anita race track was a

high-spot of their stay in the enormous California metropolis. On the return trip, Marlin, Harold, and Otto, spent some time at the Grand Canyon in Arizona, then headed back through New

Mexico, Texas, and Oklahoma. They stopped over in Wichita, Kansas, where Otto visited with an old Navy buddy he hadn't seen for more than 12 years. and with whom he re-lived some of his war-time experiences

with the fleet. The final leg of their trip took them through Missouri, Illinois, and Indiana, with the speedometer registering 6200 miles when they reached home.

That's an average of 443 miles per day, and until someone produces evidence to the contrary, it must be a vacation mileage record!



IT RAINED almost the entire week that Mr. and Mrs. Ralph Eischer, above right, spent at Munuscong Lake on the St. Mary's River in the Upper Peninsula, but the one day the sun broke through was enough to produce the above impressive results. The big catch included Northern Pike, Perch, and Walleyes. Pictured with the Eischers are Mr. and Mrs. Roy Parlberg. The two couples make a yearly trip to Munuscong Lake to test their skill at fishing.

### LUTHERAN FRATERNITY MEMBERS MEET



A RECENT membership campaign of the Lutheran Fraternity of America prompted members employed in the brewery to meet to consider ways and means of lending their help to the drive. Pictured above are, left to right, standing, Otto Frank, Sr., Elmer Beyerlein, Harvey Bierlein, Otto Frank, Jr., and Eugene Frank. Seated are Rudolf Jordan, Herbert F. Beyerlein, John Lehner, Martin Eischer, and Herbert Naegele. Not present for the photograph were members Clarence Reif, Norman Zeilinger, and Carrol Nuechterlein.

## **Announce July Safety Contest Slogan**

"Let Safety Share Your Vacation Trip."

That's the safety slogan you'll need to know to qualify for a prize in the July Safety Slogan Contest, so memorize it now, not only because it might bring you a prize but also because it's such a timely bit of advice.

Prizewinners in the June contest, each of whom received a thermos jug, were Martin Eischer, Mrs. Austin Meader, Mrs. Edward Johnson, Mrs. Ralph Detloff, Mrs. Ralph Eischer, Martin Hufnagel, Mrs. John Lehner, Mrs. Herbert Beyerlein, Mrs. Edwin Rodammer, and Mrs. Richard Johnson. The June contest was the first in which the first 10 persons called knew the correct slogan.

#### PEOPLE IN THE NEWS

Happy birthday wishes this month are extended to the following July born persons:

Clifford Stockmeyer, 1st; Henry Clouse, 2nd; Howard Buzzard, 4th; Alfred Nevieu, 5th; Fred Hauck, 5th; Jack Sylvester, 7th; Arthur Evans, 10th; Aronld Reinbold, 14th; Elmer Janson, 16th; Wells Barrett, 22nd; William Mayer, 23rd; Edward Hogan, 24th; Raymond Rau, 26th; George Schmunk, 29th; Galen Ferguson, 30th; and Lloyd Edwards, 31st.

Many happy returns!





A HAPPY family vacation was enjoyed by Mr. and Mrs. Thomas Edwards and their five children, Judy, 16; Sharon, 14; Thomas, 12; Richard, 4; and Donna, 6. The Edwards family spent their time at Oak Harbor, in Ohio's famous Catawba Island area, where they enjoyed fishing in the vicinity of the Bass Islands of the Ohio shore. Pictured at the left, above, are Richard, Tommy, and Donna, and at the right, above, are Mr. and Mrs. Edwards holding Donna and Richard.